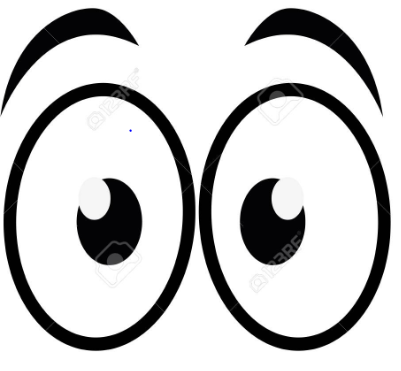
**Picturing Doubles to 20**

**1 + 1 = 2**



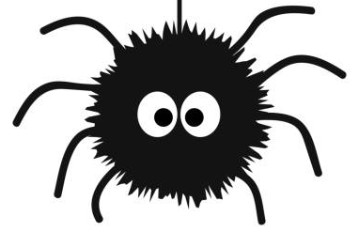
**2 + 2 = 4**



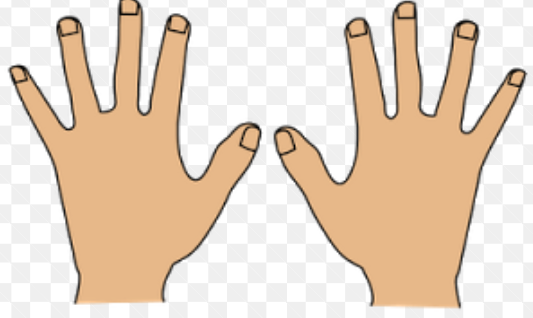
**3 + 3 = 6**



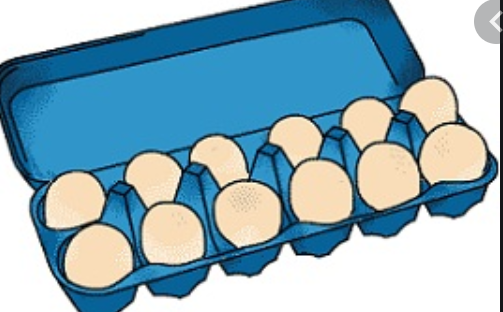
**4 + 4 = 8**



**5 + 5 = 10**



**6 + 6 = 12**



**7 + 7 = 14**



**8 + 8 = 16**



**9 + 9 = 18**



**10 + 10 = 20**

